

DOCKET NO.: 4962  
INVENTOR: Herbert HANDL et al.  
APPLICATION NO.: 10/586,942



SUBSTITUTE SPECIFICATION MARKED-UP VERSION

TITLE OF THE INVENTION

An electronic device and a procedure for bonding an electronic device

5 FIELD OF THE INVENTION

The invention relates to an electronic device ~~in accordance with the preamble of claim 1.~~ including a housing connected to a base plate. Furthermore, the invention relates to a procedure for electrically bonding an electronic device. ~~in accordance with claim 5.~~

BACKGROUND INFORMATION

An electronic device ~~in accordance with the preamble of claim 1 of the above mentioned general type~~ is known from prior public use. ~~There,~~ In the known device, the electronics housing is supported on the base plate by a supporting rib in the vicinity of the bonding contact terminal, which is also called a bond contact bearer herein. Through processing tolerances, in particular through unevennesses in the base plate or supporting rib, it is possible that the electronics housing is not in contact with the base plate via the supporting rib, at least in

certain areas. As a result, in these areas, the electronics housing is not supported in the vicinity of the bonding contact terminal, i.e. the bond contact bearer. Due to this inadequate support, the position of the bond contact bearer is only imprecisely defined. The insufficient support of the bond contact bearer results in its tendency to vibrate during bonding. In order to ensure a bond connection, it must be possible to set a second, so-called "secure bond", which itself requires additional space. For this reason, the bond contact bearers must be relatively large in size, in order to guarantee secure bonding.

#### SUMMARY OF THE INVENTION

It is therefore the object of the present invention to further develop an electronic device of the above-mentioned type in such a manner, that greater security in the production of a bond connection is provided.

This object is achieved according to the invention ~~by means of~~ in an electronic device with the inventive features described in the characterising part of claim 1. disclosed and claimed herein. The device further includes a supporting body that supports the bonding contact terminal relative to the base plate in such a manner so that the supporting body exerts a pretension force onto the bonding contact terminal (i.e. the so-called "bond contact bearer").

The supporting body according to the invention ensures that the bond contact bearer is supported in a pretensioned state on the base plate. The at least one bond contact bearer is then securely supported by the supporting body, so that its position is clearly defined. Due to the pretensioned support, in particular the tendency of the at least one bond contact bearer to vibrate is avoided. As a result, it is possible to work with more compact bond contact bearers. If appropriate, a second, so-called secure bond is not required, which makes the design of the bond contact bearer even more compact. If several adjacent bond contact bearers are present, the bonding grid can therefore be smaller, which leads to a more compact bond area in the electronics housing.

~~A projection in accordance with claim 2~~ height of the supporting body above the base plate is preferably greater than the distance between the bonding contact terminal and the base plate before assembly of the supporting body therebetween. This results in secure pretensioning without high production costs.

~~A supporting body in accordance with patent claim 3~~ embodied as a distinct component that is separate from the base plate and mechanically connected to the housing enables pretensioned support even with ~~alternating~~ different combinations of base plates and electronics housings, adapting the size of the supporting body to the electronics housing on the one hand and to the distance between the bonding contact terminal or bond contact bearer and the base plate on the other hand. The

mechanical connection between the supporting body and the electronics housing can in particular be created by means of latching.

A supporting body ~~in accordance with claim 4 can, insofar as it~~  
5 ~~is~~ can be realised realized as a projecting ring, or as plural  
projecting segments. Such a supporting body can be simply  
aligned to the electronics housing. The ~~realisation~~ realization  
of the supporting body as a plurality of projecting individual  
segments enables a high degree of flexibility in the design of  
10 the supporting body. An adaptation to a very wide range of  
geometries in the base plate on the one hand, and the electronics  
housing on the other, is possible. The individual segments can  
in particular be latched onto the electronics housing, which  
guarantees a good position definition of the supporting body.

15 ~~A further object of the invention is to present a procedure for~~  
~~the secure provision of a bond connection.~~

~~This object is achieved according to the invention by a procedure~~  
~~with the features described in patent claim 5.~~ The invention  
further aims to provide a procedure for securely providing an  
20 electrical bond connection. The advantages of the procedure  
according to the invention correspond to those which are  
described above in connection with the electronic device  
according to the invention.

## BRIEF DESCRIPTION OF THE DRAWINGS

An exemplary embodiment of the invention will be described below in greater detail with reference to the ~~drawing~~ drawings, in which:

- 5     Fig. 1     shows a perspective view of an electronic device  
              according to the invention; [[and]]
- Fig. 2     shows a perspective view of a section corresponding to  
                      line II - II in ~~[[Fig. 1.]]~~ Fig. 1; and
- Fig. 3     is an enlarged schematic diagram of a side view of a  
10                partial area of Fig. 2.

## DETAILED DESCRIPTION OF AN EXAMPLE EMBODIMENT OF THE INVENTION

Fig. 1 shows a perspective view of an electronic device 1, which is designed to be contacted with a further electronic component, in this case, a chip. The electronic device 1 comprises a base  
15     plate 2, which supports an electronics housing 3. The base plate 2 is glued to the electronics housing 3. The electronics housing 3 is supported on the base plate 2 by, for example, a supporting rib 4. The latter is arranged in the vicinity of a plurality of bonding tongues 5 on the electronics housing 3. The bonding  
20     tongues 5 ~~[[act as]]~~ serve as bonding contact terminals or bond contact bearers to establish the electrical contact between the electronics housing 3 and the additional electronic component, not shown in the drawing.

As further shown in Figs. 2 and 3, each bonding tongue 5 has a free terminal end 5A projecting from the housing 3, and opposite the free terminal end 5A, a root end 5B at which the bonding tongue 5 adjoins the housing 3. The free terminal ends 5A of the bonding tongues 5 rest on, i.e. are supported relative to, the base plate 2 via a supporting body 6. The latter is designed as a peripheral supporting frame in the form of a ring, which runs around the periphery in an approximately rectangular form, and which lies on the base plate 2. The supporting body 6 is a component which is separate from the base plate 2. The height  $H$  of the supporting body 6 above the base plate 2, i.e. its projection above the base plate 2, is greater than the initial pre-assembly distance  $D$  between the bonding tongues 5 and the base plate 2. This excess dimension of  $H$  greater than  $D$  is very slight, and causes the supporting body 6 to upwardly deflect the free terminal ends 5A of the bonding tongues 5, and thereby to exert a pre-stressing or pretension force onto the bonding tongues 5 which it supports.

When the electronic device 1 is to be electrically bonded with bond contact bearers or terminals of ~~[[from]]~~ the additional electronic component, the procedure is as follows: follows. First the supporting body 6 is mechanically connected, e.g. latched, to the electronics housing 3. Then, the electronics housing 3 is positioned onto the base plate 2 and glued to it. ~~[[After]]~~ Due to this connection, ~~stage~~, the supporting body 6 deflects the bonding tongues 5 and thereby exerts a pretension force onto the bonding tongues 5. In this state, the free ends

5A of the deflected bonding tongues 5 rest on the supporting body  
6 at the height H above the base plate 2, while the root ends 5B  
of the bonding tongues 5 still adjoin the housing 3 at the  
distance D above the base plate 2, thereby giving rise to the  
5 abovementioned pre-stressing force. Then, a bond connection is  
produced between the bonding tongues 5 of the electronics housing  
3 and a further bond contact ~~bearer~~ terminal of the at least one  
additional component.

Alternatively, the supporting body can be designed as a plurality  
10 of individual segments which project above the base plate 2, i.e.  
it can be designed from several individual supporting segments,  
which are latched or snapped onto the electronics housing 3.

## Abstract

An electronic device (1) has a base plate (2) and an electronics housing (3) connected thereto, with a ~~[[bond]]~~ bonding contact ~~bearer terminal~~ (5). The latter ~~rests on~~ is supported relative to the base plate (2) via a supporting body (6) in such a manner that the supporting body (6) exerts a ~~pretension~~ pre-stressing force onto the ~~[[bond]]~~ bonding contact ~~bearer terminal~~ (5). Due to ~~[[the]]~~ this support of the ~~[[bond]]~~ bonding contact ~~bearer terminal~~ (5), ~~in the close vicinity,~~ its position is well defined during the bonding procedure. A secure bond is the result.

~~[[Fig. 2]]~~



In the Specification and Abstract:

Please replace the original written description and abstract with the enclosed Substitute Specification. The changes being made in the specification of record are shown in the enclosed Marked-Up Version of the Substitute Specification, and the enclosed Clean Version of the Substitute Specification incorporates those changes. The Substitute Specification includes no new matter. See the discussion in the following remarks section.

[RESPONSE CONTINUES ON NEXT PAGE]